
TYPE	Two-component acid curing clear lacquer.
USE	For all types of wood and fibreboards. Well fitted after UV primer. Well fitted for line-application. Only for interior use.
SPECIAL PROPERTIES	Very fast drying. Good surface resistance. Good sanding properties. No aromatics. Low formaldehyde cleavage.

TECHNICAL DATA

Gloss (60°)	5-80 units Gardner.
Delivery viscosity	75-80 s, DIN-Cup 4.
Density	0.99-1.04 kg/l
Solids, weight	Approx. 47 % Approx. 38 % by volume
Volatile organic compound (VOC)	See Safety Data Sheet.
Storage	Storage: See label.
Mixing ratio	9 % by weight HARDENER 1399-12 10 % by volume
Pot life	24 hours when thinned to 20 s DIN 4, 20 °C
System	Can be used both as primer and as topcoat. Recommended amount applied 2 x 150 g/m ² .

DIRECTIONS FOR USE

Application method	Conventional-, high pressure-, automatic- and electrostatic spraying.		
Drying		<u>20 °C</u>	<u>50 °C</u>
	Dry for handling	2 hours	30 min.
	Dry for stacking	12 hours	2 hours
Hardener	HARDENER 1399-12 and for electrostatic spraying HARDENER 1398-12.		
Thinner	TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOSOLV 1135-81.		
Cleaning	TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOSOLV 1135-80.		

HEALTH AND SAFETY	See Safety Data Sheet.
--------------------------	------------------------
